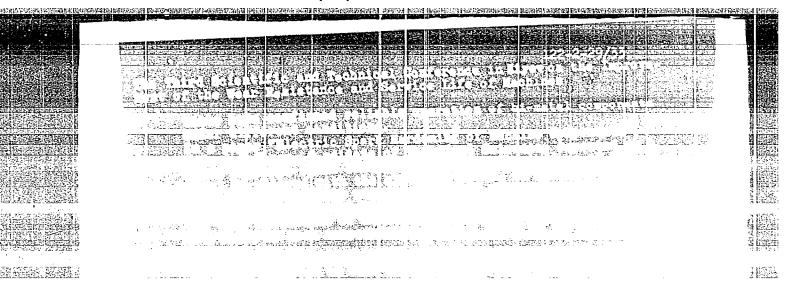
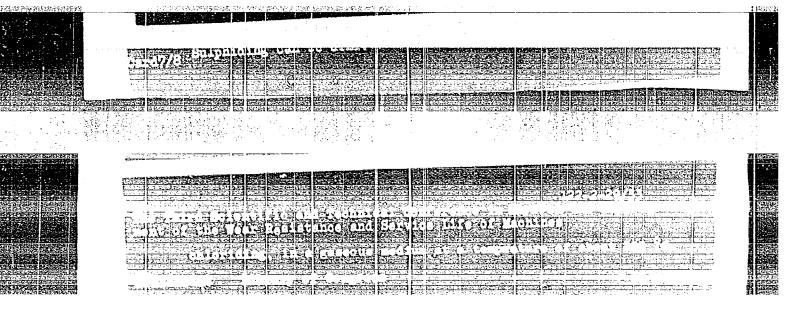
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18(5)

SOV/135-59-8-6/24

Astaf'yev, S.S., L'vov, D.S., Rczhdestvenskiy, Yu.L. and Slepak, E.S., Candidates of Technical Sciences

TITLE:

AUTHORS:

Butt Welding of Antifriction Bearing Ring Blanks

PERIODICAL:

Svarochnoye proizvodstvo, 1959, Nr 8, pp 18-21 (USSR)

ABSTRACT:

At the present time the blanks of antifriction bearing rings are usually produced by hot stamping on horizontal forging machines or by turning from thick-walled pipes. The coefficient of utilization of the metal for conical bearings does not exceed 0.40-0.45. The rapid progress in mechanical engineering, however, which is urged in the resolutions of the XXI Convention of the Communist Party of the Soviet Union, requires a considerable increase in the output of bearings. It is especially important in this connection to find a more efficient technology in the production of the bearing rings. In the following part the results of an investigation are given, which was carried out in the Institute of the Bearing Industry in collaboration with the department for welding in the

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Butt Welding of Antifriction Bearing Ring Blanks SOV/135-59-8-6/24

TSNIITMASh and which dealt with contact welding of ring blanks. The material: the bearing rings were made of chrome steels ShKh 15, ShKh 15SG, and the low-carbon steels 18 KhGT, 12Kh 2N4A, and 20Kh2N4. The steels of the first group have a high stability; they have a high resistance to fatigue and wear and are resistant during welding and mechanical treatment. The steels of the second group are cemented, and after the hardening they have a tough core, which improves their working qualities under conditions of dynamical strain. The first thing to be studied was the welding of the outer ring blanks of the bearing 310, which is made of steel ShKhl5 and has a section of 30xl2 mm (the welding of rings of this steel was studied under the direction of A.S. Gel'man, TsNIITMASh, in 1947). Afterwards the welding of outer ring blanks of the conical bearings 7815, 7514, 46215, and 7718 of the steel 18KhGT (Table 1) with a section of 12x34, 10x27, 8x30, and 12x43 and an outer diameter of 135, 125, 130, and 155 mm was examined. If chrome (about 1%) and manganese (0.17-0.18%) are added to the steel 18KhGT

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Butt Welding of Antifriction Bearing Ring Blanks SOV/135-59-8-6/24

the durability, impact resistance, and hardness of the steel is improved without impairing the plastic qualities to any considerable degree. Titanium helps to prevent a growing of the core when the steel is heated to 1000-1100 C, combines the carbon in carbides, and reduces the percentage of perlite in the steel, thus improving its plasticity. Besides, the titanium neutralizes oxygen and nitrogen, which are the cause. for an ageing, in natrides and oxides. The equipment: the test rings were welded on a butt welding machine with lever gear and a capacity of 75 KVA and on semiautomatic machines with a capacity of 150 and 300 KVA. The blanks were clamped between the electrodes of the machine with the edges or sides. The welding of the blanks: butt welding was examined with and without preheating. The welding tests with rings of steel of type ShKhl5 showed that it is possible to obtain joints of good quality if the butt welding is continuous. In the experiments with this sort of steel it was found that the carbon is to a certain extent reduced along the line of the seam. To get rid of this

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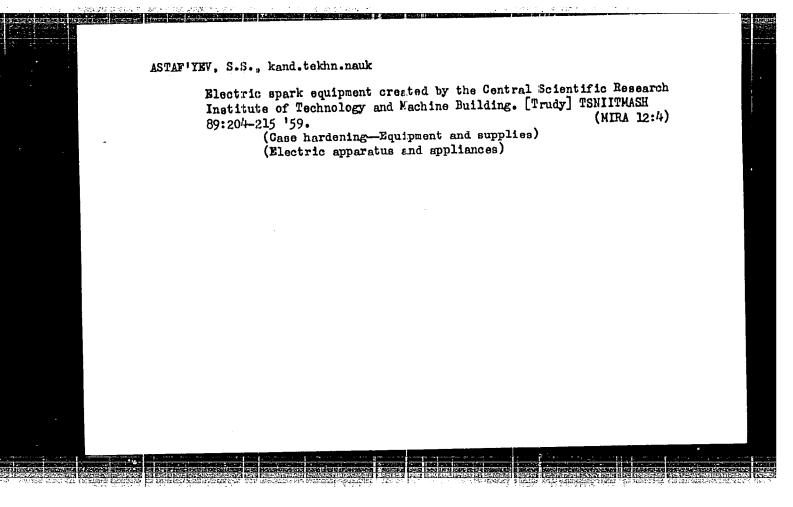
undesirable effect an additional investigation will be necessary. The work with steel of type 18KhGT was begun with tests in butt welding with preheating. Good welded joints were obtained with this method. To get a better clamping of the rings in the machine an extention space was left in the welding zone. To compensate the shunt resistance in the welding of the rings a secondary voltage of 5.2-5.6 was taken instead of that used for welding of straight blanks which is only 4.5-5.0. It was confirmed that the best results were obtained with continuous butt welding. In some of the seams, however, flaws in form of oxides were observed. The influence of hot deformation on the mechanical qualities of the welded joints was also studied, and dilatancy tests were carried out. The high requirements to the stability of the products made it necessary to work out control methods, which do not destroy the welded joints, for conditions of mass production. The magnetic and ultrasonic methods are both used. The main advantage of the new technology is the lowering of the cost-price by considerably raising

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Butt Welding of Antifriction Bearing Ring Blanks SOV/135-59-8-6/24

the coefficient of utilization of the metal. The authors come to the following conclusions: the possibility and practicability of producing embossed welding rings with the new technology are shown, which guarantees an utilization coefficient of the metal up to 0.65. The hot plastic deformation of the welding ring somewhat raises the plasticity of the welded joint, whereby its impact resistance is strengthened while the values of the fluctuation and stability remain fixed. An effective control of the quality of the welded joints can be achieved by distributing the rings after the welding and by using ultrasonic defect detection methods. The working ability of the embossed welding rings of steel of type 18KhGT is as high as of those of steel of type ShKhl5, which were manufactured with the described technology by turning from forgings. There are 3 photographs, 2 tables, 4 graphs and 1 diagram.

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PHASE I BOOK EXPLOITATION

SOV/5105

Nauchno-tekhnicheskaya konferentsiya po voprosam povysheniya iznosostoykosti i sroka sluzhby mashin.

Povysheniye iznosostoykosti i sroka sluzhby mashin. t. 2 (Increasing the Wear Resistance and Extending the Service Life of Machines. v. 2) Kiyev, Izd-vo AN UkrSSR, 1960. 290 p. 3,000 copies printed. (Series: Its: Trudy, t. 2)

Sponsoring Agency: Vsesoyuznoye nauchno-tekhnicheskoye obshchestvo mashinostroitel'noy promyshlennosti. Tsentral'noye i Kiyevskoye oblastnoye pravleniya. Institut mekhaniki AN UkrSSR.

Editorial Board: Resp. Ed.: B. D. Grozin; Deputy Resp. Ed.: D. A. Draygor; M. P. Braun, I. D. Faynerman, I. V. Kragel'skiy; Scientific Secretary: M. L. Barabash; Ed. of v. 2: Ya. A. Samokhvalov; Tech. Ed.: N. P. Rakhlina.

PURPOSE: This collection of articles is intended for technical personnel of the machine industry and for workers of scientific

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Increasing the Wear Resistance (Cont.)

SOV/5105

research institutes and design and planning organizations.

COVERAGE: The collection contains papers presented at the Third Scientific Technical Conference held in Kiyev in September 1957 on problems of increasing the wear resistance and extending the service life of machines. The conference was sponsored by the Institut stroitel'noy mekhaniki AN UkrSSR (Institute of Structural Mechanics of the Academy of Sciences Ukrainian SSR), and by the Kiyevskaya oblastnaya organizatsiya nauchno-tekhnicheskogo obshchestva mashinostroitel'noy promyshlennosti (Kiyev Regional Organization of the Scientific Technical Society of the Machine-Building Industry). Papers presented at the conference were published in two volumes. The first volume contains papers presented at the plenary session and at the conference section on "Wear of Metals and Methods of Investigation". The second volume contains papers presented at the conference section on "Methods of Extending the Service Life of Machine Parts". These papers discuss mechanical, chemical, and electrolytic methods of increasing the durability (wear resistance and fatigue strength)

Oard 2/9

Increasing the Wear Resistance (Cont.)

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of metallic and nonmetallic machine parts. Only methods which have found industrial application are reviewed. In addition to members of the editorial board the following persons participated in the preparation of the papers for publication: Professor M. P. Braun, Professor D. V. Vaynberg, Candidate of Technical Sciences I. P. Petrenko, Engineer M. D. Sinyavskaya, Candidate of Technical Sciences V. A. Shevchuk, Candidate of Technical Sciences V. N. Semirog-Orlik, Engineer V. F. Yankevich, Candidate of Technical Sciences M. L. Gorb, and others. References (mostly Soviet) accompany some of the papers.

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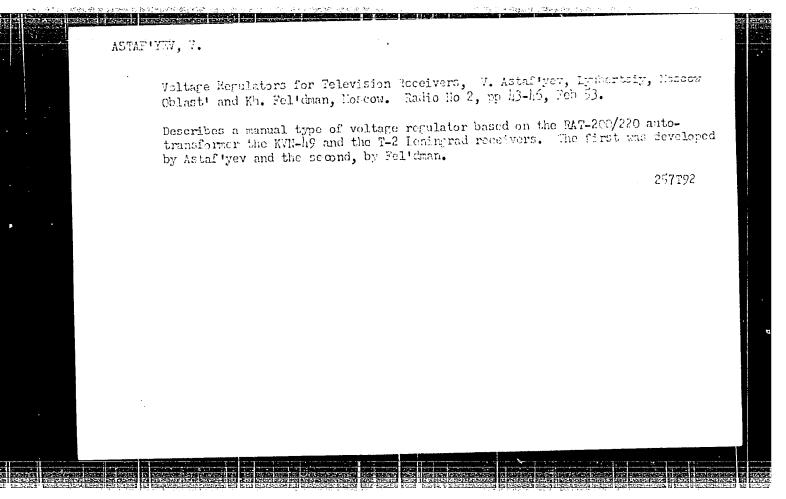
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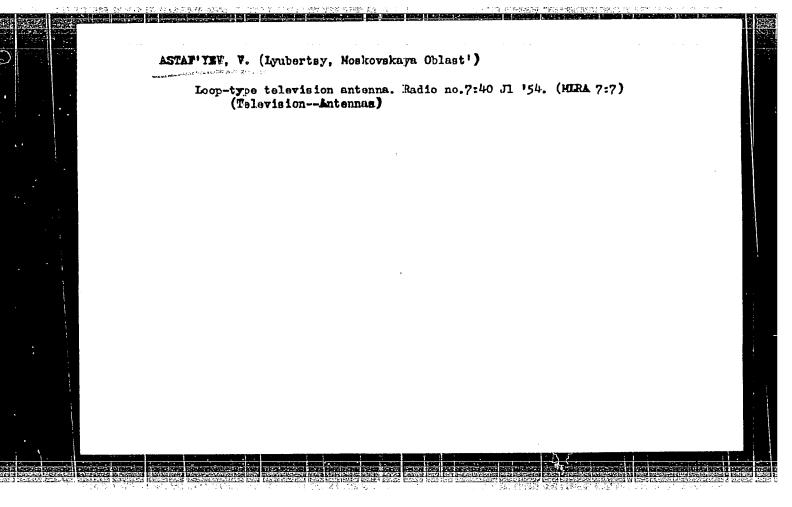
Balashov, B. F. Increasing the Fatigue Resistance of Parts by Cold Working

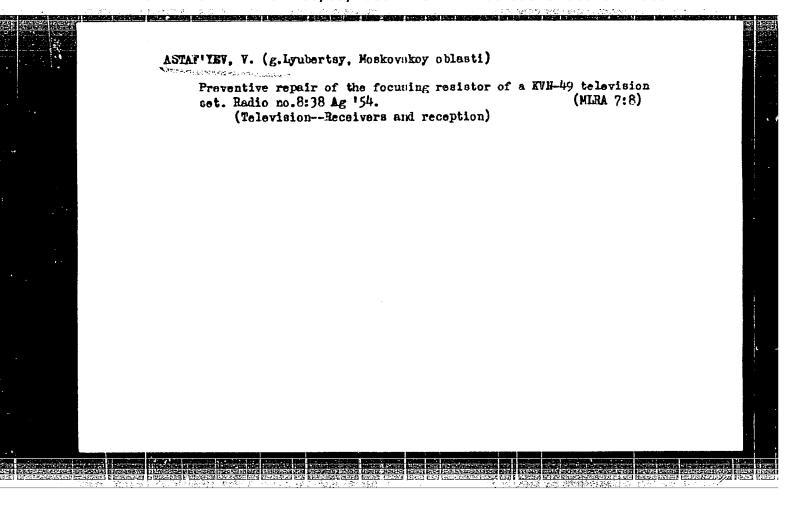
Al'shits, I. Ya. [Candidate of Technical Sciences], and L. N. Sushkina. New Bearing Materials and Coatings

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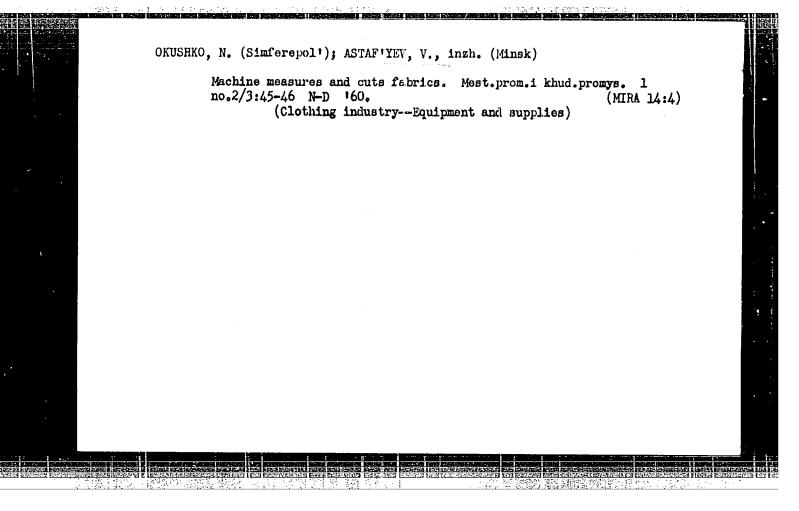
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Shevchenko, P. V. [Candidate of Technical Scient vestigation of Damages to the Contact Surface of Car] Wheels and Measures Taken to Increase Their and Extend Their Service Life	f [Railroad-







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21(7) AUTHOR: SOV/56-36-1-15/62 Astaf'yev, V. A. TITLE: The Double Scattering of a π -Meson on a Nucleon at Relativistic Energies (Dvoynoye rasseyaniye π -mezona na nuklone pri relyativistskikh energiyakh) PERIODICAL: Zhurnal eksperimental'noy i teoreticheskoy fiziki, 1959. Vol 36, Nr 1, pp 98-107 (USSR) ABSTRACT: By means of Rak's method it is possible to derive a formula for the differential cross section that holds for any energies. This formula is suited for the analysis of the experimental data from the angular- and momentum distribution of the scattered mesons. In the theory of scattering an equation is formulated which connects the T-matrix with the reaction matrix K. In the two paragraphs of this paper this equation is investigated within the domain of mean relativistic energies in which the effects connected with triple scattering and with the production of "new"particles are still small. However, the nucleon must be treated as a relativistic particle in this domain. The exact posing of the problem of scattering leads to two equations with respect to Card 1/4 the matrices T and K. The probability of transition from

The Double Scattering of a π -Meson on a Nucleon SOV/56-36-1-15/62 at Relativistic Energies

the state a to the state b is connected with the matrix T_{ba} by the equation $w_{ba} = 2\pi \left| T_{ba} \right|^2 \rho(E_b)$, where $\rho(E_b)$ denotes the density of the states. The author first investigates the double scattering of a pion on a nucleon. The equation for the matrix K_{ba} can be solved only with difficulty and is connected with a number of field approximations. Therefore, only the equation for the matrix T_{ba} is investigated and the equation for the matrix K_{ba} is used only for the purpose of determining the general form of this matrix. The Hamiltonian of the symmetric pseudoscalar theory

 $\hat{H}(x) = g \overline{\Psi} \gamma_5 \overline{\tau} \Psi \vec{\psi}_+ \text{ if } \overline{\Psi} \gamma_5 \gamma_7 \overline{\tau} \Psi \partial \psi_{\text{is used as operator of the}}$

interaction between the nucleon - and the meson field. Here I denotes the operator of the nucleon field, φ - the operator of the meson field, T - the vector of the isotopic spin of the nucleon, $T_5 = \beta T^1 r^2 r^3$, $T_5 = (\beta x^k, \beta)$. H(x) is invariant with

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The Double Scattering of a Tr-Meson on a Nucleon SOV/56-36-1-15/62 at Relativistic Energies

respect to rotations and reflections in the x-space and to rotations in the space of isotopic spin. The matrix K is represented by an iteration series, and an expression for the matrix element of K on a plane of the same energy is also given. This matrix is symmetric with respect to an interchange of all variables of the emitted mesons. The second paragraph of the present paper deals with the matrices K and T in the representation of total angular momenta. In this representation the matrix K is diagonal. By separation of the isotopic variables, the angular variables, and the spin variables a system of linearly-algebraic integral equations is obtained. In the third paragraph the cross sections of double scattering are calculated. First, the general relations for these cross sections are given, after which the theory of damping is discussed. Damping to a certain extent "corrects" the course taken by the curve for the dependence of the cross section or energy, although in the case of a low value of the coupling constant a distinct resonance-like character results (such as exists in the experimental curve). The damping theory also does not explain

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The Double Scattering of a W-Meson on a Nucleon at Relativistic Energies

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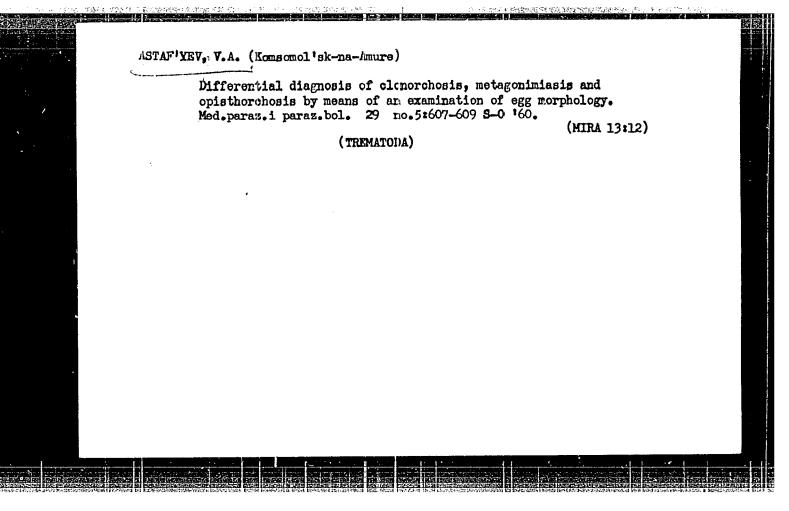
the existence of the second maximum on the curve for the energy-dependence of the total cross section. A mathematical appendix contains the angle-polynomials of the problem of dcuble scattering. The author thanks M. A. Markov for posing the problem, G. F. Zharkov and A. M. Baldin for some valuable advice, as well as I. A. Yegorova and L. A. Isayeva for their help in numerical computations. There are 2 figures and 15 references, 3 of which are Soviet.

ASSOCIATION: Institut yadernoy fiziki Moskovskogo gosudarstvennogo universiteta (Institute for Nuclear Physics of Moscow State University)

SUBMITTED:

May 9, 1958

Card 4/4



	ASTAFIYTY, Y.A.			
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LOGACHEV, Yu.I.[translator]; TENOFEYEV, G.A.[translator]; GORCHAKOV,
Ye.V.[translator]; ASTAFYYN, V.A.[translator]; SAVIN, E.I.
[translator]; SHABANSKIY, V.P., red.; PAPTAYEVA, V.A., red.;
DUBKOVA, S.I., red.; PLIDANISEVA, S.V., tekhn. red.

[Solar corpuscular streams and their interaction with geomagnetic field]Solneehaye korpuskuliarnye potoki i ikh
vzaimodeistvie s. negnitrym polem Zemli. Mockvo. Ind-vo
inostr. lit-ry, 1962. 438 p. Translated from the English.
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1. Nauchno-iseledovatel'skiy institut yadernoy fiziki Moskovskogo gosudarstvennogo universiteta (for logachev,
Timofeyev, Gorchakov, Astaf'yev, Savin).
(Solar rediation) (Magnetism, Terrestrial)

ASTAFIYEV, V.A.; IVANENNO, 1.P.

Inverse problem in cascade theory. Tav. AN SUSR. Ser. fiz. 23 no.ll:1847-1853 N '64. (MIRA 17:12)

1. Nauchno.issledovatel'skiy institut yaderney fiziki Moskovskogo gosudarstvennogo universitata.

EWT(ni)/FCC/T IJP(c) L 4526-66 ACC: NRI AP5024640 SOURCE CODE: UR/0048/65/029/009/1709/1713 03 18 AUTHOR: Astaf'yev, V.A.: Ivanenko, I.P. water and the last first the last the l ORG : Scientific Research Institute of Naclear Physics, Mascow State University im. M.V.Lomonosov (Nauchno-issledovatel'akiy institut yadornoy fiziki Moskovskogo gosidarstvennogo) Concerning the stability of the solution of the inverse problem in cascade TITLE: theory /Report, All-Union Conference on Cosmic Ray Physics held at Apatity 24-31 August 1964/ Seriya finicheskaya, v.29, no. 9, 1965, 1709-1713 SOURCE: AN SSSR. Investiya. TOPIC TAGS: extensive air shower, mathematic method, distribution function, inverse problem, ABSTRACT: The authors have recently discussed the inverse problem of cascade theory (Izv. AN SSSR Ser. fiz., 1847, 1964) and have developed methods for calculating the moments of the probability distributions for the elementary processes involved in a casuade from observed characteristics of the cascade. In the present paper they discush the stability of these methods, using as an example the simple Furry cascade (W. H.Furry, Phys. Rev., 52, 569, 1937), by calculating the errors in evaluating the momen's that arise from small errors in determining the cascade spectrum. The effects Card 1/2

	on the different moments of difference length. It is concluded that to be done before the solution of treliable information concerning the event from experimental data on cos 3 figures. SUD CODE: NP.MA SUBM DATE: 00/-	the method shows promise the inverse cascade proble characteristics of the mic ray showers. Orig.	em can be used to derive elementary interaction art. has: 13 formulas and
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PHASE I BOOK EXPLOITATION

SOV/2200

Astaf'yev, Vladimir Aleksandrovich, and Nikolay Kuz'mich Barkov

Gidroturbiny i ikh obsluzhivaniye (Hydraulic Turbines and Their Maintenance) Moscow, Gosenergoizdat, 1958. 300 p. Errata slip inserted. 4,700 copies printed.

Ed.: A. M. Lokshin; Tech. Ed.: Ye. M. Soboleva.

PURPOSE: This is a textbook for hydraulic turbine maintenance personnel. It may also be useful to students of technical schools which train technicians for turbine departments of hydroelectric power stations.

COVERAGE: The book presents basic operating principles for high-power hydraulic turbines and auxiliary equipment. Designs of hydraulic turbines and operational and maintenance procedures are described. Problems dealing with the inspection and repair of hydraulic turbine installations are also briefly discussed. Chapters I, II, IV, XI, XII, XIII, XIV, and XV were written by V. A. Astaf'ev. Chapters III, V, VI, VII, VIII, IX, X, and Sections 46, 47, 60, and 64 were written by N. K. Barkov. No personalities are mentioned. There are 32 references, all Soviet.

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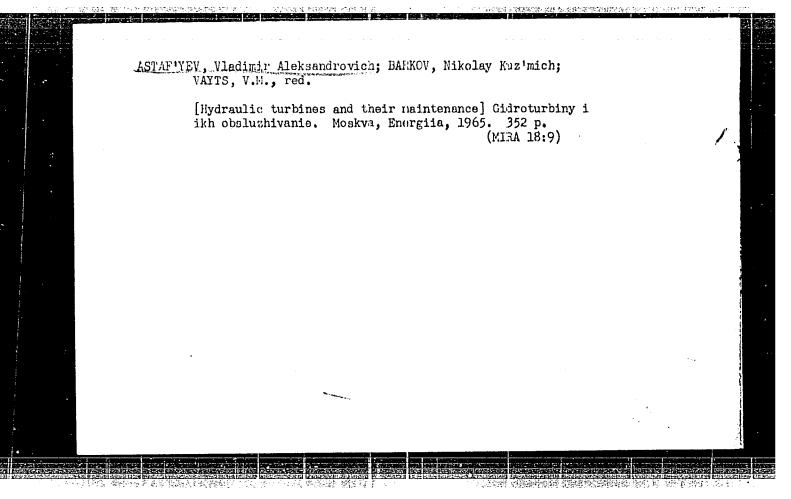
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BAKLASTOV, A.M., kend. tokhn.nauk; SCKCLOVSKIY, V.S., kend. :ekhn. nauk; SERGAZIN, Zh.F., inzh., dissertant; ASTAFIREV, V.B., inzh.

Electric film transducer for measuring air moisture. Teploenergetika 12 no.5:75-77 My '65.

1. Moskovskiy energeticheskiy institut.

ENT(1)/PCC GVI. UR/0143/65/000/005/0120/0123 ACCESSION NR. AP5014152 533.27 AUTHOR: Baklastov, A. M. (Candidate of technical sciences); Sokolovskiy, V. S. (Candidate of technical sciences); Sergazin, Zh. F. (Engineer); Astaf'yev, V. B. (Engineer) TITLE: Using an electrofilm sensor for measuring air humidity SOURCE: IVUZ. Energetika, no. 5, 1965, 120-123 TOPIC TAGS: humidity measurement, hygrometer am ABSTRACT: Experiments are described in which the air humidity was determined by measuring the current in a moisture-sensitive polyvinyl-buteral film (TU MKhP, no. 2213-54 prepared by the Kuskov chemical factory) to which two platinum electrodes were applied. Lithium chloride was admixed to the film material. A-c voltages of 10, 15, 20, and 30 v, 50 cps were applied to the electrodes during the investigation, and current-vs.-humidity curves were Card 1/2

L 63195-65	
ACCESSION NR: AF5014152	2
measured. The direct electrical indication of humidity and instrument are noted as advantages. The experiments are "Recommendations of A. S. Naumovets, who dealt with the were used by the authors. Orig. art. has: 3 figures and ASSOCIATION: Moskovskiy energeticheskiy institut (Moskovskiy energeticheskiy institut energeticheskiy energeticheskiy institut energeticheskiy energeti	e to be continued. e problem at MVTU," 2 formulas.
Institute)	
SUBMITTED: 20Apr64 ENCL: 00 St	UB CODE: EC, IS
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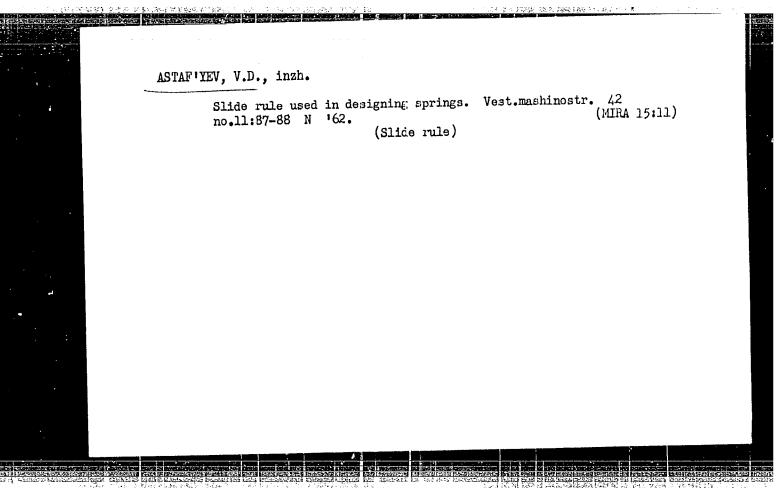
SHISHKIN, Nikoley Fedorovich, kand.tekhn.nauk; OLEKSEVICH, Valeriy Pavlovich;
DANILIN, Petr Yakovlevich; MIKHEYEV, Yuriy Aleksandrovich; SYCHEV,
Leonid Ivanovich. Prinimali uchastiye: SHALAGINOVA, T.S., insh.;
SMORODINSKIY, Ya.M., kand.tekhn.nauk; KALINICHENKO, M.F., insh.;
CHASHKIN, Ye.V., inzh.; ASTAFIYEV, V.D., inzh.; PROKOFIYEV, V.I.,
vedushchiy konstruktor; ROGOV, V.A., Brazshiy master; MOSKALENKO, V.M.,
laborant; GERASINOV, N.F., laborant; POPOV, N.A., kand.fiziko-matem.
nauk; KALINICHENKO, M.F., inzh., LYUBIMOV, N.G., otv.red.; ALADOVA,
Ye.I., tekhn.red.; PROZOROVSKAYA, V.L., tekhn.red..

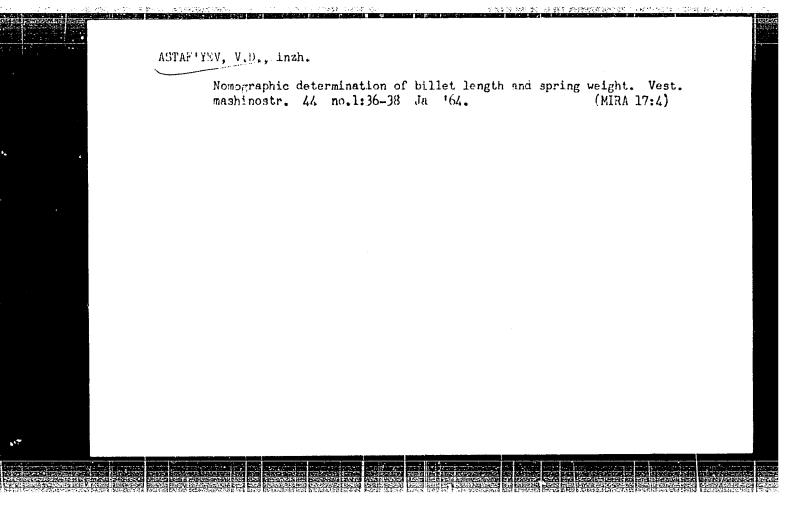
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Zashchita shakhtnykh elektroustanovok i kabel'nykh setei. Pod red.
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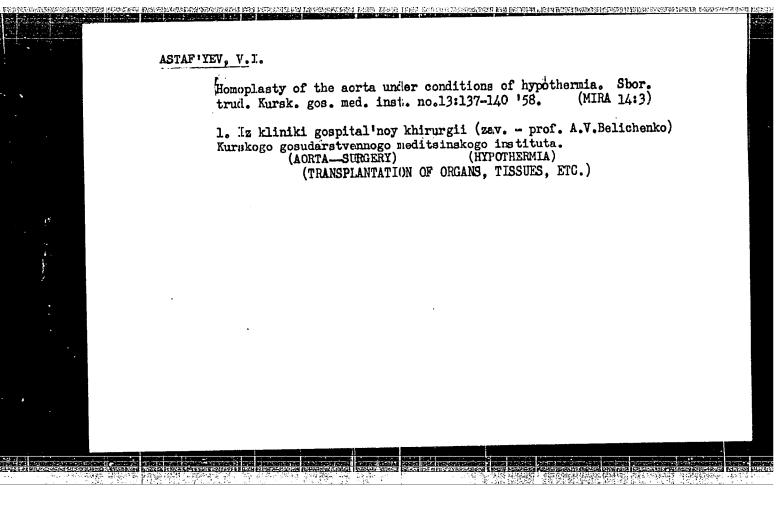
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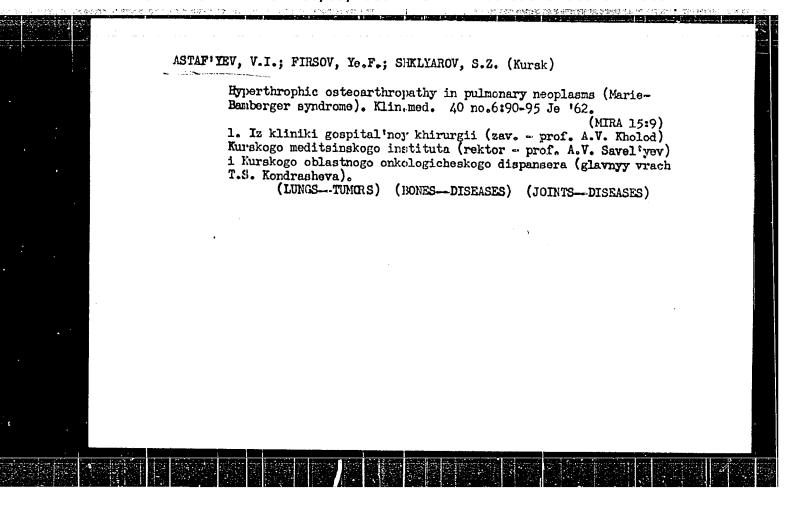
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Kurskogo gosudarstvennogo meditsinskogo instituta.
(AORTA—SURGERY)
(TRANSPLANTATION OF CRGANS, TISSUES, ETC.)

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Transpleural approach to the splpen. Khirurgiia 39
no.10:85-87 0 '63. (MIRA 17:9)

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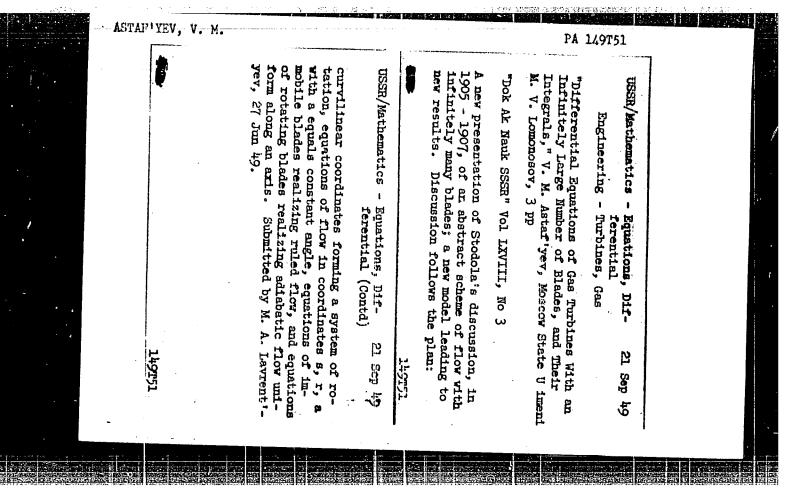
KHOLOD, A.V.; ASTAF'YEV, V.I.; FIRSOV, Ye.F.; SHUKLIN, B.G. (Kursk)

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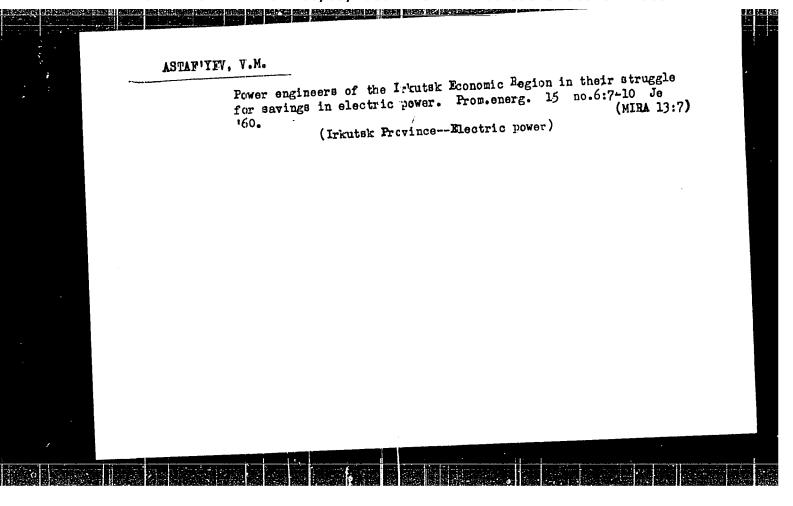
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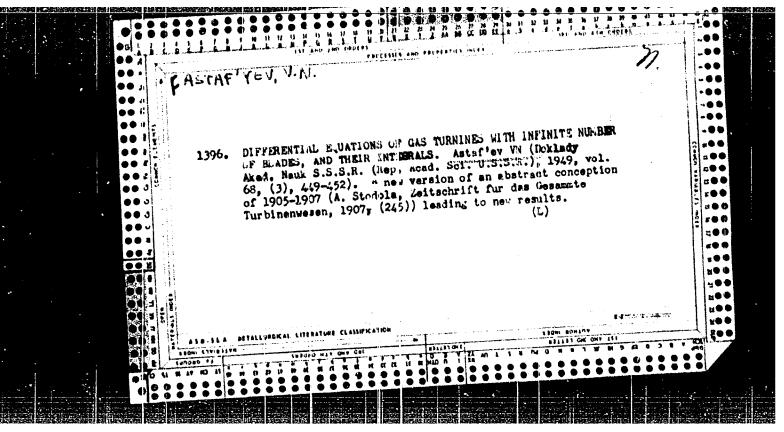
Title tr.: Differential equations of gas turbines with an infinite number of blades and their integrals.

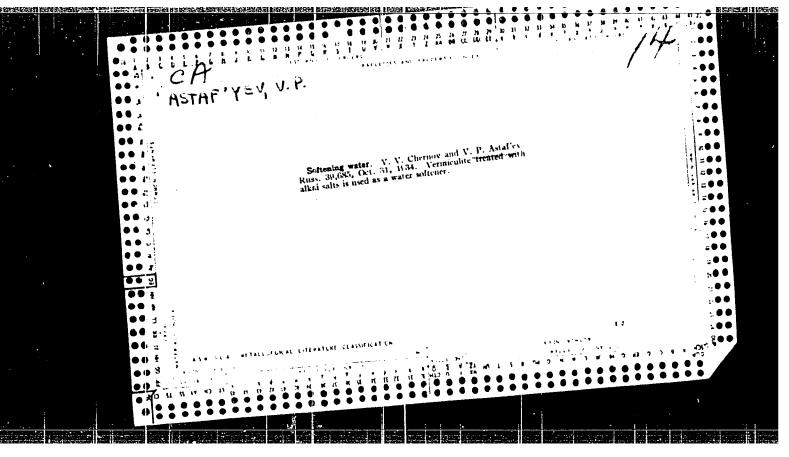
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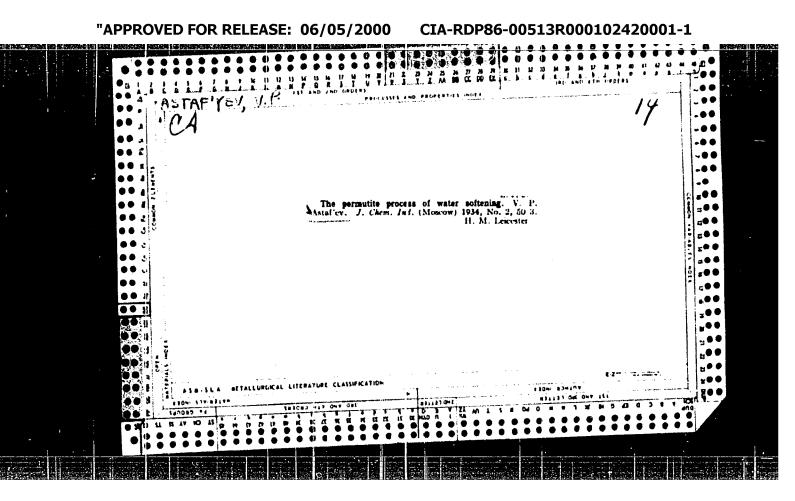
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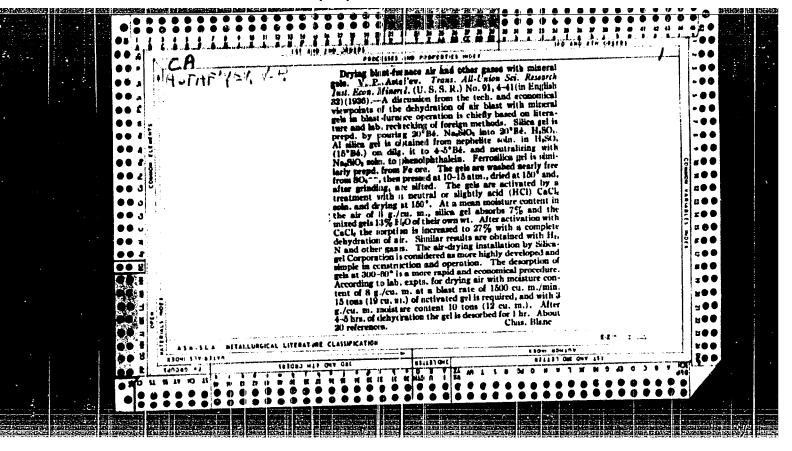


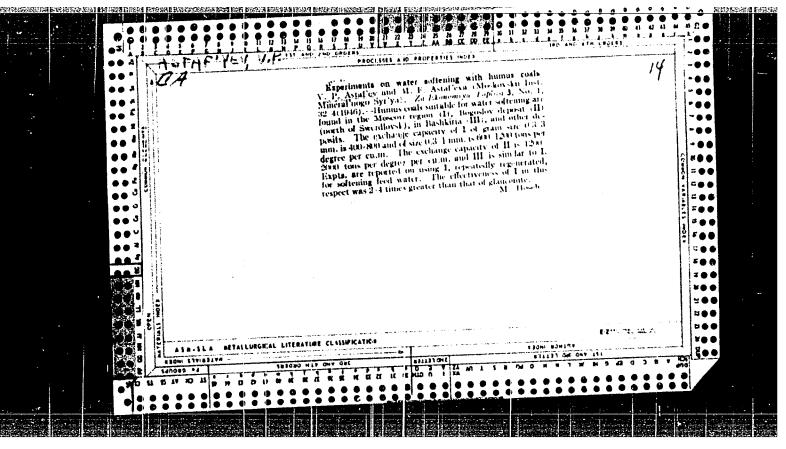


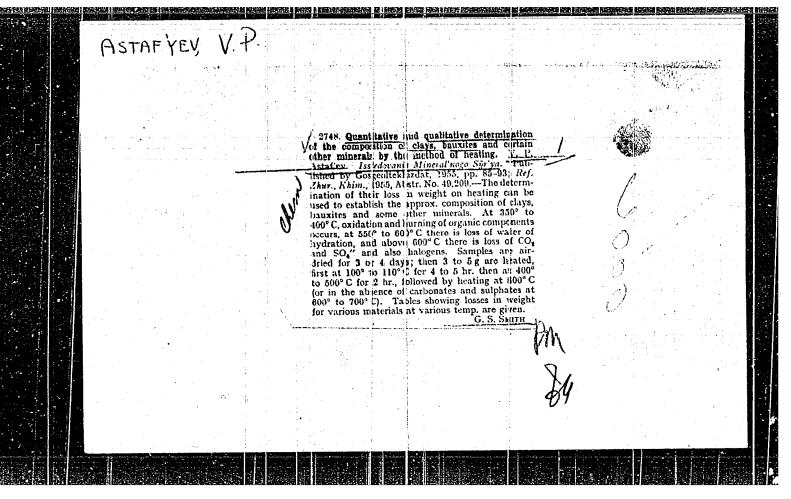




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L 36304-65 EPA(s)-2/EW:(m)/EPF(c)/EWP(v)/EIR/EWP(j)/I, P(t)/EWP(k)/EWP()// EWA(d) Pc-4/Pf-4/Ps-4 WW/JJ/HM/IM ACCESSION NR: AP4047231 S/0125/64/000/010/0078/0079	
AUTHORS: Astaf'yev, V.S. (Engineer) (Morcow); Andreyer, M. P. (Engineer) (Moscow) TITLE: Glued joints in inclustrial ventilation units	
SOURCE: Avtomaticheskays svarka, no. 10, 1964, 78-79 TOPIC TAGS: glued joint, spot weld, flue composition, air tightness, epoxy resin	
ABSTRACT: A combination of gluing and contact spot welding produced sound joints after an increase in the distance between spots. Air-hardening glues which do not require additional heat treatment for polymerization are suitable in the manufacturing of industrial for polymerization are suitable in the manufacturing of industrial ventilation by this method. An EK-16 glue of the following comventilation was developed: epoxy resin ED-6 - 100 parts (weight); position was developed: epoxy resin ED-6 - 100 parts (weight); solution of acrylonitrile rubber SKN-40 in dibutylphthalate; weight); operates (weight); amine - 10 parts (weight). Air-tightness tests of the speciment varying in thickness from 0.8 to 3 mm revealed the absence of leaks. Preliminary reduction of 0.6 to 1 sec is recommended and a 15 to 20% electrode reinforcement	
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while the welding current Mechanical tests proved by this method over weld tables.	t should be diminishe the superior ty of the disconnections. 0 r	d by 10 to 15%. e connections producting. art. has: 2	ed
ASSOCIATION: None			
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PHASE ! BOOK EXPLOITATION

SOV/2036

Moscow. Vyssheye tekhnicheskoye uchilishche imeni N. E. Baumana

Mekhanika; sbornik statey (Mechanics; Collection of Articles) Moscow, Oborongiz, 1959. 119 p. (Series: Its: Trudy vyp. 92) 3,400 copies printed. Errata slip inserted.

Ed. (Title page): V. V. Dobronravov, Doctor of Physical and Mathematical Sciences, Professor; Ed. (Inside book): Ye. V. Latynin, Engineer; Ed. of Publishing House: L. I. Sheynfayn; Tech. Ed.: V. P. Rozhin; Managing Ed.: A. S. Zaymovskaya, Engineer.

PURPOSE: This book is intended for scientific and research personnel, engineers, and students of advanced courses at instrument-making and machine design vuzes.

COVERAGE: This volume deals with problems frequently encountered in modern instrument making and in designing specialized machines and includes general theory of automatic congrol, vibrations, theoretical and applied gyroscopy, stability of motion, etc. Abstracts of the individual articles are given in the Table of Contents.

Card 1/6

Mechanics; Collection of Articles SOV/2036 TABLE OF CONTENTS: · Preface V. V. Dobronravov 3 Astaf'yev, V. V. Assistant . A More Accurate Consideration of the Effect of the Motion of the Stationary Point of a Gyroscope on the Character of the Motion of the Gyroscope 5 The author discusses kinematic relationships, dynamic relationships, various cases of motion of the vehicle, and neglect of the quantity tan) . He increases the accuracy of the classical results R obtained by B. V. Bulgakov, an outstanding Soviet gyroscopist, and which pertain to an investigation of the effect of the accelerations of an aircraft on the motion of a gyro pendulum as the basic element of some gyro instruments. In setting up the equations of motion of the gyro pendulum, the author takes into account the nonlinear terms Card 2/6

Mechanics; Collection of Articles

SOV/2036

previously neglected, and a more exact map of the operation of the gyro pendulum emerges. The results obtained will unconditionally be useful in producing gyroscopes, the operating-accuracy requirements for which are increasing all the time. References: 1 Soviet.

Orekhov, P. V. [Candidate of Technical Sciences, Docent]. Derivation of a Formula for the Gyroscopic Moment With the Aid of Coriolis' Dynamical Theorem

24

This article shows the derivation of the formula for the gyroscopic moment with the aid of Coriolis' theorem. The gyroscopic effect is encountered in many fields of instrument making and machine design so that a descriptive explanation of this phenomenon is very practical.

Shigin, Ye. K. [Research Fellow]. Nonlinear Automatic Control Systems With an Element Having \triangle - type Characteristics

28

This paper develops a new control method using non-linear systems of a special form and having particular characteristics called Delta-characteristics. The method permits a considerable improvement of the transient process, reducing the amount of overshoot and the time

Card 3/6

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SOV/2036

59

of the transient process. The concepts of the author may be useful particularly for obtaining desirable conditions in rapidly changing processes and phenomena. References: 5 Soviet.

Lobacheva, N. K. [Assistant]. Use of Calerkin's Method for Finding a Periodic Solution of the Differential Equations of Nonlinear Oscillations This paper analyzes some peculiarities of modern methods for the study of nonlinear oscillations observed in various fields of instrument making. References: 5 Soviet, 2 translations from English.

Golenko, K. A. [Junior Scientist]. Flow of a Viscous Incompressible Fluid in a Rotating Cylinder

This paper presents an analytical study of the flow of a viscous fluid in a rotating cylindrical tube. The solution assumes the tube to be infinitely long and permits taking into account known angular accelerations of the tube. The solution has application to such practical problems as the supply of lubricant in piston engines and the cooling of turbine rotors. The analysis is also applicable to the inverse problem, that is, the effect of the internal motion of the fluid on the motion of the cylindrical body. References: 2 Soviet, 1 trans-

Card 4/6

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Zakharov, Yu. Ye. [Research Fellow]. Determination Force on the Valves of Hydraulic Servomechanisms This report considers the processes taking place hydraulic servomechanisms. The phenomena associ a viscous fluid inside a complex geometrical con boundary conditions are of great importance in the entire hydraulic servomechanism and, consequently equations of motion of the whole automatic-control 2 Soviet and 1 English.	inside the values of ated with the flow of figuration with specific he investigation of the , in setting up the
Card 5/6	

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"The use of the Method of Electrical Conductivity for Investigating the Electrocrystallization of Metals on a Cathode." Min Higher Education USSR. Leningrad Polytechnic Inst imeni M. I. Kalinin. Leningrad, 1955. (Dissertation for the Degree of Candidate in Technical Sciences)

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[Hearing and sound] Zvult i elukh. Pod red. V.IA. Astaf'eva.
Penza, Penzenekoe knizhnoe izd-vo, 1959. 38 p. (MIRA 13:2)
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ASTAFYEV, Viktor Yakovlevich, prepodavatel'; HRONHOROV, Mikhail Andreyevich, prepodavatel'; TOIMTRIDI, L., red.; V(RONKOVA, Ye., tekhn.red.

[Automation in the manufacture of precast reinforced concrete]
Avtomatizatesia v proizvoistve sbornogo zhelezobetona. Penza,
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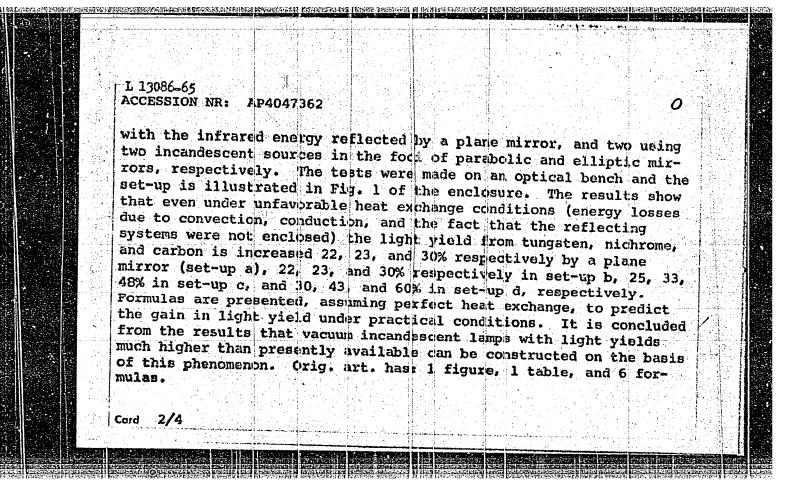
(Automation) (Precast concrete)

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Determination of faults in an isolating junction. Avtom., telem.
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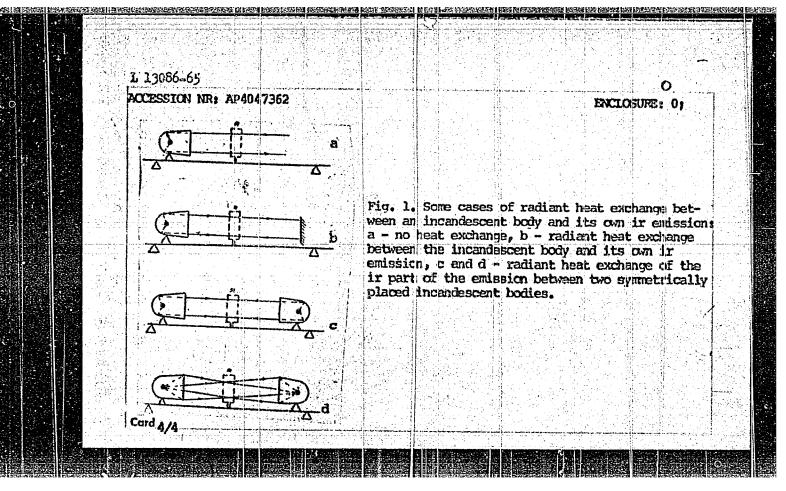
1. Starshiy elektromekhanik 4-y Chelyabinskoy distantsii signalizatsii
i svyazi Yuzhno-Ural'skoy dorogi.

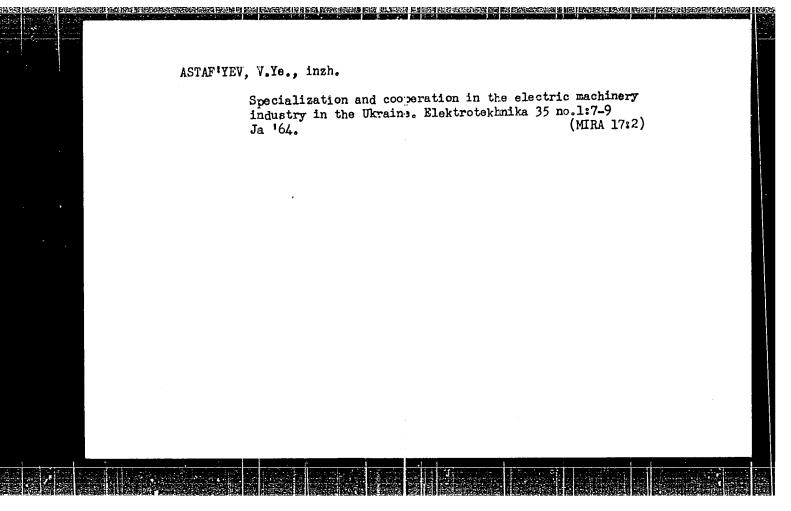
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	ACCESSION NR: AP4047362 5/0L39/64/000/005/0144/0149
	AUTHOR: Astaf'yev, V. Ya.
	TITLE: Radiant heat exchange between a light source and the infra-
i c	SOURCE: IVUZ. Fizika, no. 5, 1964, 144-149
	TOPIC TAGS: incandescent cathode, radiant heat, heat exchange, ir radiation
	ABSTRACT: In view of the fact that the bulk of radiation from in-
	candescent light; sources is in the form of infrared omingion think
	produces no visible light, the author examines means of feeding back this otherwise useless infrared radiation to the incandescent light
	source, thereby increasing its temperature or degreesing the cutton
	nal power necessary to produce the incandescence. Four series of measurements were made, one without the radiant heat exchange, one
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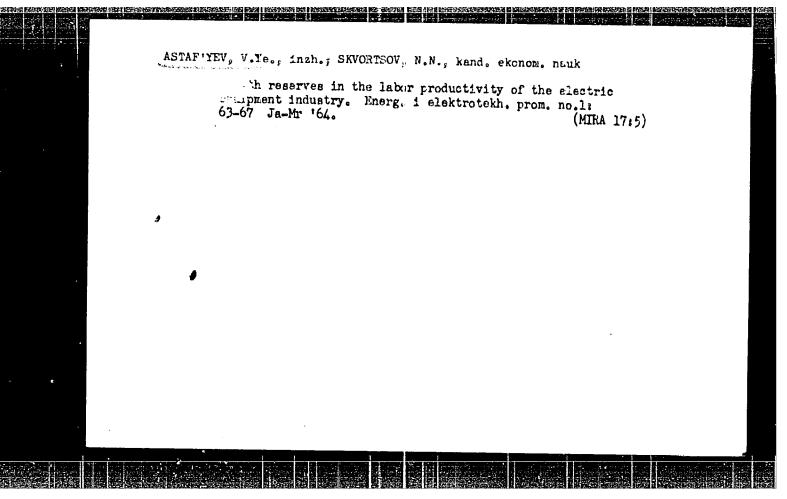


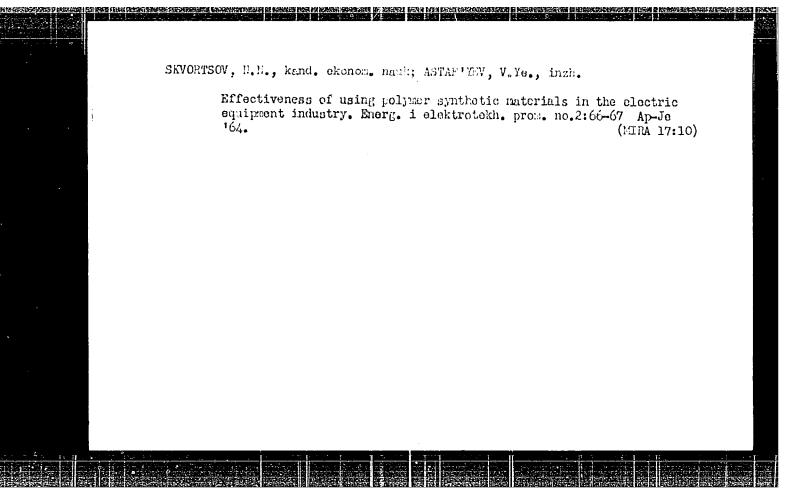
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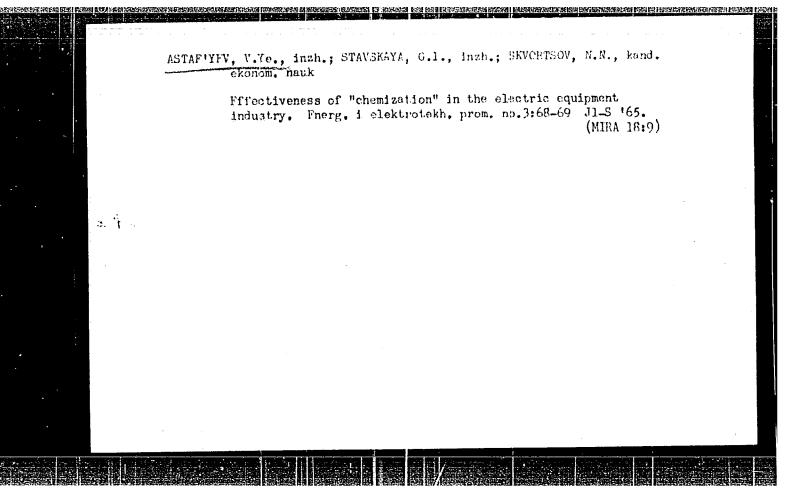
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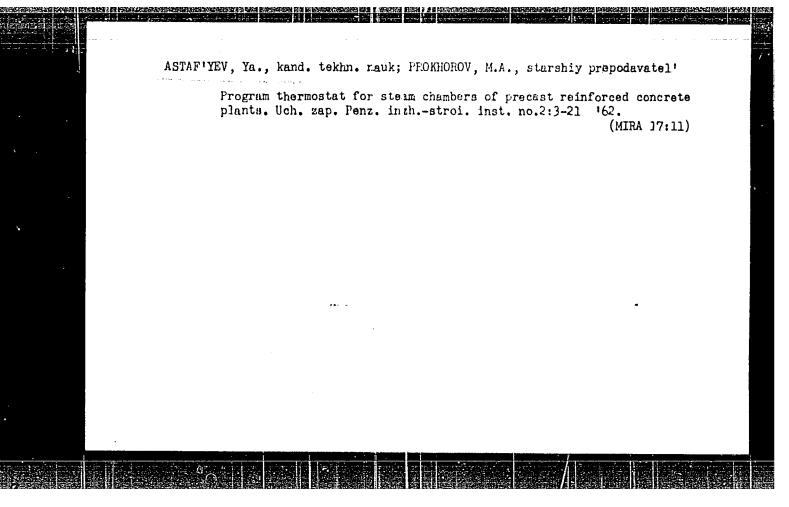


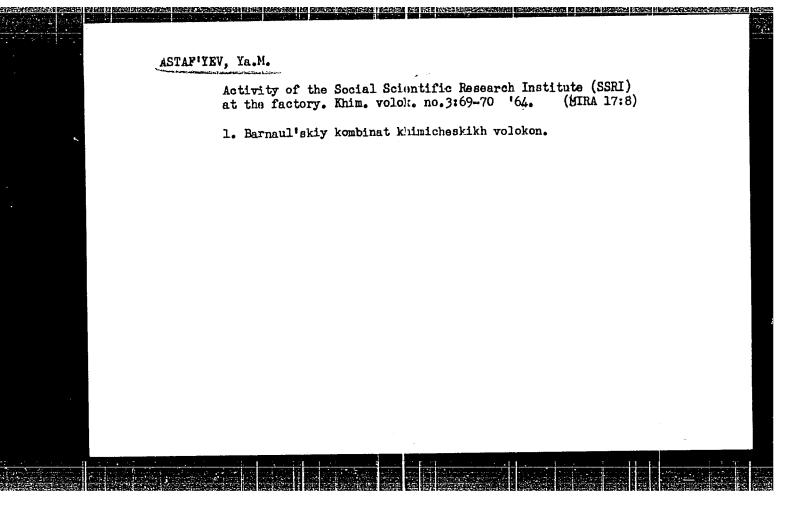


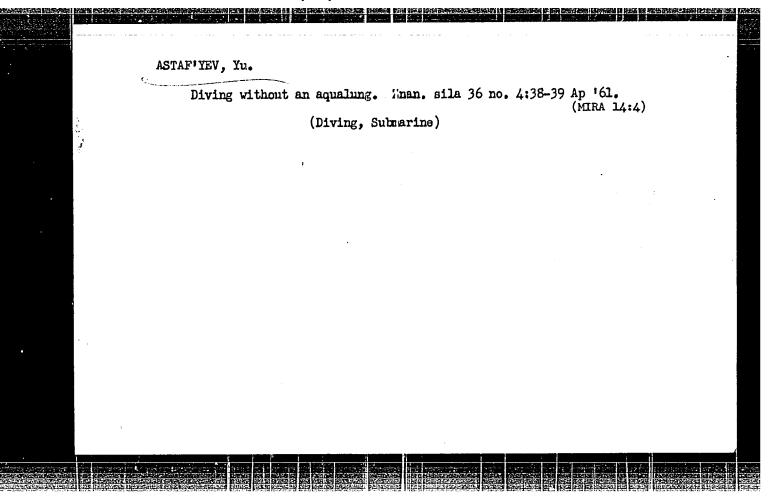


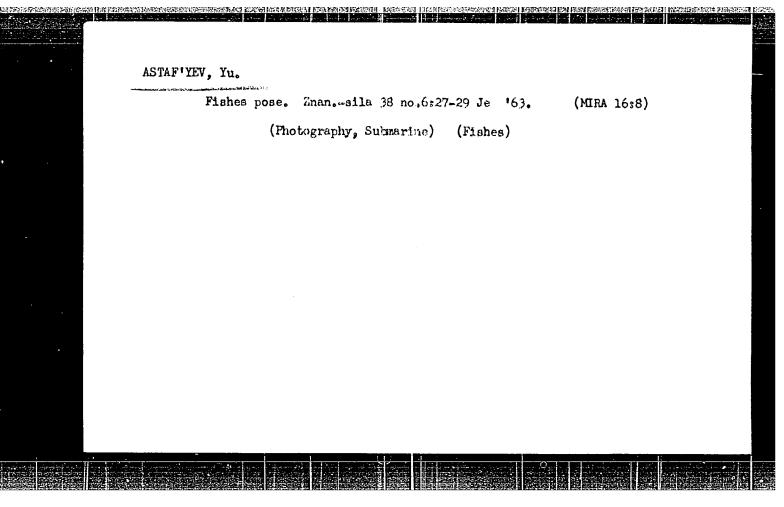


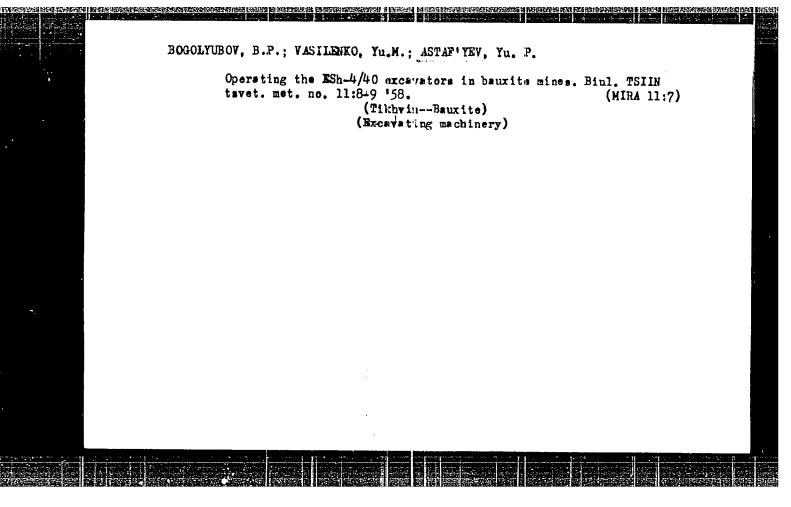


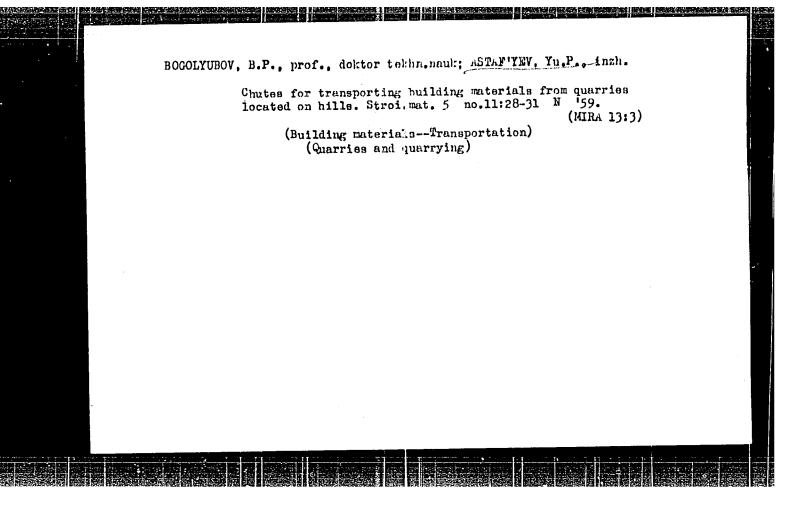












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77714 SOV/149-60-1-3/27

AUTHORS:

Bogolyubov, B. P., Astaf'yev, Yu. P.

TITLE:

Concerning Ore Chute Location in Quarries

PERIODICAL:

Izvestiya vysshikh uchebnykh zavedeniy. Tsvetnaya metallurgiya, 1960, Nr 1, pp 19-28 (USSR)

ABSTRACT:

When preparing deposits for open-cut mining in mountain districts, subterranean structures such as tunnels and ore chutes are widely used. The experience in mountain quarries has shown that ore chutes can be placed either outside or inside the quarries. The former are permanent and permit the use of crushers which eliminate frequent jamming of the chute; the latter have to be abandoned frequently as the ore in the area is exhausted, but ore hauling to the chute which is near the quarrying spot is more economical. The selection of one or another location for the chutes is made for purely economic reasons and can be estimated with the help of following equations which reflect the influence of the hauling

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Concerning Ore Chute Location in Quarries

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distance of the ore to the chute

$$n_t = \frac{60 T K_{\omega}}{t_0}; \ t_0 = t_1 + t_0' = \frac{120t}{v} + t_0';$$

$$n_{t} = \frac{60 \ T \quad K_{\omega}}{\frac{120 \ l}{v} + t_{o}'} = \frac{0.5 T \quad K_{\omega} \quad v}{l + 0.008 t_{c}' v}; \quad Q_{\tau} = n_{\tau} q \, 3 n_{s}';$$

$$N_{p} = \frac{Q}{Q_{\tau}} \frac{K}{l} = \frac{2 \ \dot{Q}_{T} K (\bar{l} + 0.008 t_{o}' v)}{T_{\omega} K_{\omega} v \, q \, \beta \, n_{s}'}; \tag{1}$$

$$N = 1.20 - 1.25 N_{\rm p}$$
;

$$a = \frac{N_{\rm p} C - n'_{\rm s}}{Q_{\rm q}} - \frac{2Q_{\rm q} K(I + 0.008t_{\rm n}'v)}{I K_{\omega} v q \beta n'_{\rm s}} \cdot \frac{C - n'_{\rm s}}{Q_{\rm q}}$$

$$a = \frac{2C - K(I + 0.008t_0'v)}{T - K_{\phi} v q \beta}.$$
 (2)

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where 1 is average ore hauling distance, km; $n_{\rm t}$ is number of trips per shift; T is length of shift, hours; Ku is utilization coefficient of self-dumping trucks; to is time of truck round trip, minutes; to is traveling time of loaded and empty truck, min; t_0 is total loading, unloading and waiting for self-dumping truck; v is average truck speed, km/hr; Q_t is average daily trucking rate of one truck, tons/day; q is load carrying capacity of truck, tons; his cofficient of utilization of this capacity; $n_{\mathbf{S}}^{\mathbf{1}}$ is number of diurnal truck shifts; $N_{\mathbf{D}}^{\mathbf{1}}$ is number of operating trucks; $Q_{\mathbf{q}}$ is daily productivity of quarry, ton per day: K is a coefficient reflecting nonuniformity of loading; a is cost of hauling one ton of ore by self-dumping truck, exclusive of amortization, rubles/ton; C is cost of one truck shift excluding amortization, rubles; N is number of trucks in the pool. The cost of ore hauling to a chute outside the quarry is expressed by

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$$a_{1} = \frac{\sum_{Q_{s}}^{n} P}{Q_{s}} + \frac{n \quad n_{\omega} \quad a_{\omega} n_{s}}{Q_{t}} + C \quad \frac{2.5 \, K(l_{1} + 0.008 \, t_{0}' v)}{T \quad K_{\omega} \quad v \, q \, \beta \, n_{s}' \quad t n_{d}} + \frac{2 \, C \quad K(l_{1} + 0.008 \, t_{0}' \, v)}{T \quad K_{\omega} \quad v \, q \, \beta} \,.$$

$$(3)$$

where Σ P is the expense of building the chute and other l related expense, rubles; Q is reserves of the quarry, tons; C is cost of one self-dumping truck, rubles; n is number of simultaneously operated ore chutes; n_w is number of workmen employed at ore reception, men; a_w is average wages of receiver per shift, rubles; n_s is number of working shifts in 24 hr; l_1 is average hauling distance to outside chutes, km; t is average truck life, years; n_d is number of working days of quarry in

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year; For the determination of similar costs of a chute inside the quarry instead of the quantity one uses the quantity \tilde{r}_P and \tilde{l}_2 instead of $l_1 > l_2$. It is possible to calculate with the help of (3) the difference in distance at which both methods can be used.

$$I_{1} - I_{2} = \frac{0.5 \left(\frac{n'}{\Sigma}P - \frac{n}{\Sigma}P\right) mn'_{s} tn_{4}}{Q_{3}K'(1.25C + C_{s} n'_{s} tn_{4})}, \tag{4}$$

From which the optimal hauling distance for a chute outside the quarry is easily found. Methods for the calculation of the average depth of the quarry justifying outside chutes and their yearly saving, as well as the amortization time of the additional capital expenses are derived. Following these methods the authors prepared a calculation for four quarries. It showed that

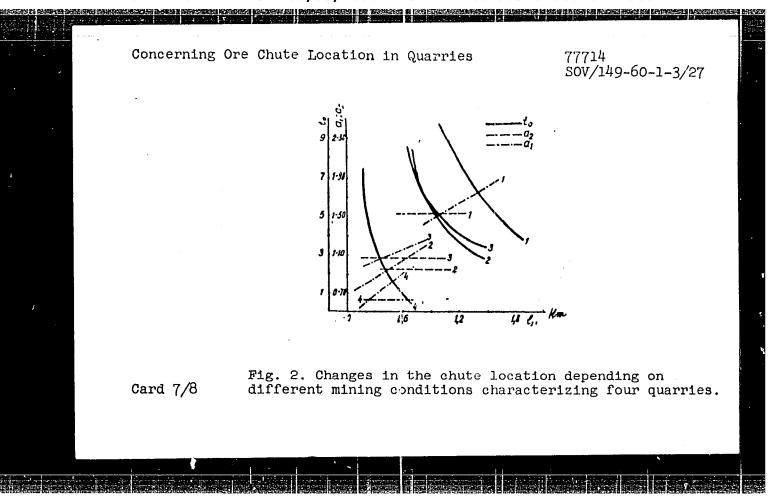
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inside location of the chutes is more advantageous than outside location. The different conditions of these quarries and the optimal solutions of ore chute location are expressed graph cally as shown in Fig. 2. Naturally, the greater the hauling distance, the greater the advantage of inside chutes. The production volume of the quarry influences the pay-off period of additional capital expenses very strongly, e.g., an increase in the production of quarry (1) from 600,000 to 1,800,000 tons per year reduces this period from 9.5 to 2.3 years. This saving is, naturally, counteracted by a more rapid depletion of the quarry in the second case. Although chutes situated inside quarries are more numerous than the other type, it is important to approach each case analytically and individually. The use of several chutes is preferable, simplifying hauling problems from different ore bodies and lessening the possibilities of jamming. The authors submit different configurations of the quarry necessitating a corresponding placing of chutes and submit equations solving these problems.

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There is 1 table; and 5 figures.

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SUBMITTED:

June 19, 1959

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